

Kowale ul. Kwiatowa 3/1, 80-180 Gdańsk, tel. +48 58 322 82 31, fax +48 58 322 82 33, ww.kared.com.pl, kared@kared.com.pl, KRS:0000140099, NIP: PL-583-001-80-84, Regon: 008103751, BZWBK S.A. O-2/Gdańsk r-k nr 42 1090 1098 0000 0000 0988 2343

# Signaling cassette KSR-32

Type: KSR-32-M-XXX-XXX



# Usage instruction

(version 2.07)



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048-602-152-740

048-58-322-82-31, 048-58-324-86-45

048-58-322-82-33, 048-58-324-86-46

#### Contact data:

PUP **KARED** Sp. z o.o ul. Kwiatowa 3/1 80-180 Gdańsk – Kowale Telephone Mobile phone Fax

E mail: <u>kared@kared.com.pl</u>
Internet <u>http://www.kared.com.pl/</u>

#### IMPORTANCE OF THE USAGE INSTRUCTION

In case of any doubts regarding interpretation of this usage instruction, please contact directly with the manufacturer.

We look forward to hear from our users about any suggestions, opinions and critical remarks. All suggestions and opinions can be submitted by telephone or in written form. This will help us to make this instruction more friendly for our users, including their request and requirements.

The device, to which this instruction is attached contains impossible to remove potential threats for peoples and material properties. Therefore, each person who operates this device or performs any activities connected with operation and maintenance of this device must be properly trained and familiar with potential threats generated by this device. Each user of this device must carefully read, understand and observe all usage instruction, especially guidelines regarding safety.



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#### INFORMATION ABOUT CONFORMITY

The device described in this instruction is designed for use in industrial environment. During construction and production of this device were used norms that provide realization of safety rules and measures provided that, all instructions described below regarding installation, start-up and usage of this device will be observed by the user.



This device is Class A device. In residential buildings it can generate radio-electrical interferences. In such cases, the user of this device can be requested to apply proper remedial measures and actions.

#### This device is in conformity with the following EU directives:

- LVD 2006/95/WE LVD directive of the European Parliament and of the Council of December 12, 2006, on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits applied on the territory of the Republic of Poland by the Ordinance of the Minister of Economy of August 21, 2007 regarding essential requirements for electric equipment (Journal of Laws, No. 155, item 1089)
- **EMC 2004/108/WE** EMC directive of the European Parliament and of the Council of December 15, 2004, on the harmonization of the laws of Member States relating to electromagnetic compatibility applied on the territory of the Republic of Poland by the Act of April 13, 2007 about electromagnetic compatibility (Journal of Laws, No. 82, item 556).

#### Harmonized norm with Directive LVD 2006/95/WE

 PN-EN 60255-5:2005 - Power-electric transmitters – Part 5: Coordination of measuring transmitters and protecting devices insulation – Requirements and examinations.

#### Harmonized norm with Directive EMC 2004/108/WE

 PN-EN 50263:2003(U) - Electromagnetic compatibility (EMC). Norm regarding measuring transmitters and protective devices.

## 1. Applicability of the device

Signaling cassette KSR-32 is designed to provide visual and sound control of 32 limit states in supervised facilities. It informs operating personnel that the set-points of limit values of a variety of parameters – such as pressure, temperature, flow, time limit, etc. – have been exceeded during the technological process. The state of controlled devices is presented in the form of fields with captions, highlighted with constant or pulsating color light (green, red, yellow).

The KSR-32 signaling cassettes have a modular structure and allow to build signaling boards with the number of inputs being a multiple of 32. It is possible to use any number of KS-P button modules.

## 2. Safety rules

Information provided in this chapter are meant for familiarizing the user with proper installation and operation of the product. It is assumed, that personnel responsible for installation, start-up and usage of this device has proper qualifications and is aware of potential threats connected with handling and operating electric equipment.

This device conforms all requirements regarding safety rules and standards. During designing stage of this device, a special attention was paid to user safety.

#### Installation of the device

This device should be installed in place that provides proper environmental conditions described in the technical data. The device should be firmly mounted and protected against any mechanical damages and also against accidental access of non-authorized personnel. All cross-section ans connection types of wiring should be conformable with guidelines described in this instruction.

## Start-up of the device

During start-up of the device, it is important to check informations provided on the rating plate and the following conditions:

- continuity of the earthing cables (if required),
- · conformity of the measuring values (voltage, current),
- whether the permissible value of relay outputs is not exceeded,
- conformity of voltage values for two-states inputs,



Insulation test can cause load of dispersed capacities to the dangerous voltage value. After finishing each test, such capacities should be discharged.

After applying supply voltage, the proper settings should made.

#### Usage of the device



This device should operate in the conditions described in the technical data. All persons who operate this device should be authorized and familiarized with usage instruction.

## Removing the enclosure



Before starting any works that require removal of the enclosure, all measuring and auxiliary voltages should be completely disconnected. Dangerous voltages can be active on the parts the device for the period of about 1 minute from the disconnection time.

All integrated circuits used in this device are very sensitive to electrostatic discharges, and therefore opening of the device without proper anti-electrostatic equipment can cause damage to the device.

## Usage

After installation this device does not require any additional service, except periodical inspections required by the applicable regulations. In case of any failures, please contact with the manufacturer. Manufacturer of this device is responsible for any services regarding start-up and any warranty/after warranty services. All warranty conditions are provided on the warranty card.

#### Modifications and changes

Because of safety precautions, all modifications and changes regarding functionality of the device described in this instruction are prohibited. Any modification of the device performed without written consent of the manufacturer will cause loss of right to any contractual and tort liability claims against PUP Kared Spółka z o.o.

Replacement of parts and sub-assemblies included in this device and usage of parts originated from third parties can disturb safety of the device users and can cause improper operation of the device. PUP KARED Sp. z o.o. should not be liable for any damages caused by application of improper parts and sub-assemblies.

#### **Abnormalities**

The competent person should be informed about any abnormalities in functioning of the device and other damages and failures.

All repairs should be performed only by authorized professionals with proper qualifications.

#### Rating plates, information plates and stickers

All advices provided in the form of descriptions placed on the device and on the information plates and stickers should be absolutely observed. All damaged or illegible plates and stickers should immediately replaced for new ones.

#### Threats impossible to elimination



During normal usage of the device, the user should not touch terminals, because of active voltages with values very dangerous for people.

## 3. Technical description

## 3.1. General description

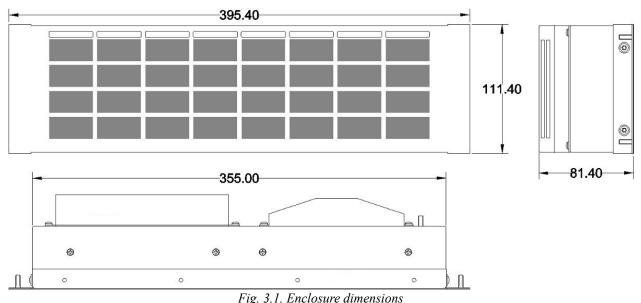
Signaling cassette KSR-32 is designed to provide visual and sound control of 32 limit states in supervised facilities.

Reaction manner for excitation with alarming state is defined by the user. The device is equipped with 2 communication connections RS485 with Modbus-RTU and IEC 60870-5-103 protocols. One connection is used for communication with master systems and provides readings of the actual alarming input state, signaling state and registered events. In digital input writing state it provides alteration of luminous fields state with using commands send from the master system. Second connection provides connection of second, "slave" cassette that reproduces signaling state of the "master" cassette or usage of the binary inputs concentrator instead of embedded inputs. Embedded or external buttons provide reception and cancellation of alarming signalization, and also test of LED diodes illumination correctness. The device can be equipped with a relay with WatchDog function which determines correct operation.

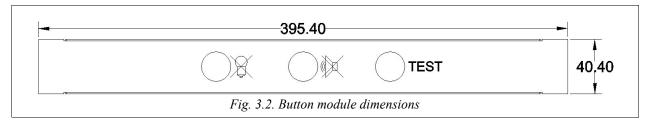
The device is supplied with 24 V  $\pm$  10% DC voltage. It is possible to equip the device with a power supply adapted to work with a voltage of a different value. Communication ports, input terminals and relay outputs are galvanically insulated.

#### 3.2. Enclosure

Enclosure of signaling cassette KSR-32 is shown on Figure 3.1.



Optional button module is shown on Figure 3.2.



## 3.3. Operation description

Signaling cassette provides the following functions:

- Cyclical (1 ms period in standard mode) reading of the input states,
- Input signals filtration with time constant set by the user,
- Excitation response delay with set time,
- Elongation of excitation duration time,
- Events writing appearance of the alarming state, disappearance of the alarming state and alarm take-over by the operating personnel

The block diagram of the device is showed on Figure 3.2.

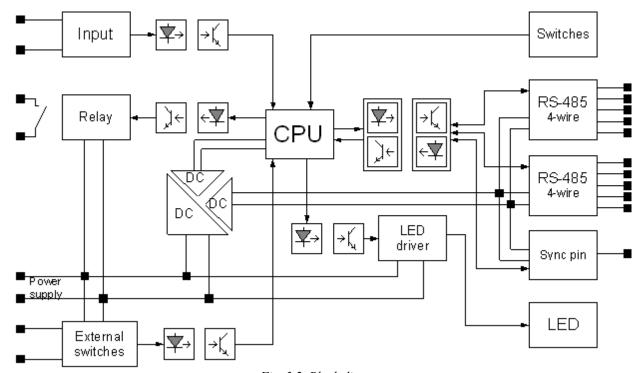


Fig. 3.2. Block diagram

## 3.4. Operation modes of the device

The device can be operated in the mode selected by the user.

- Standard mode the device receives informations about alarm states with embedded binary inputs (if the device is not equipped with the binary inputs module, this operation mode is not available),
- Concentrator operation mode the device receives informations from the binary inputs concentrator using RS485 network,
- Signaling duplication mode the device connected to RS485 network with master cassette duplicates the illumination diode fields of the master cassette,
- Signalization enforcing mode the device connected using RS485 network with master device that digitally interchanges the input state (no response for signal alterations from binary inputs module).

#### 3.5. Communication

The signaling cassette can be operated in RS485 network – Modbus RTU protocol - as the "slave" type device. For this reason, the "RS485 to the system" connection is used. The master system using "Read Holding Registers (0x03)" command can download the actual binary inputs state of the device, LED diodes illumination state and recorded events.

The second connection - "local" - can be used to connect the device to the binary inputs concentrator cassette (e.g. iKAR IO manufactured by Kared) or to the second cassette used for duplication of alarm signalization.

## 3.6. Alarm states signalization

The response manner for alarm state is optionally defined by the user for each channel. Alarming signalization cycle consists of 5 or 7 phases depending on whether the given channel is assigned to the alarm group, for which id signaled the alarm that appeared as the first. The user is responsible for defining the following phases depending on the operation mode:

- 1. Lack of distinguishing of the first alarm:
  - Normal operation,
  - Alarm appearance,
  - Alarm reception,
  - Alarm disappearance before reception,
  - Alarm disappearance after reception,
- 2. Distinguishing of the first alarm:
  - Normal operation,
  - Appearance of the first alarm,
  - Appearance of the consecutive alarms,
  - Alarm reception,
  - First alarm disappearance before reception,
  - Other alarms disappearance before reception,
  - Alarm disappearance after reception

The user can define for each phase:

- 1. Illumination manner:
  - Diode field disabled.
  - Field is illuminated with continuous light,
  - Field is pulsating slowly (1 Hz),
  - Field is pulsating quickly (2 Hz),
- 1. Light color:
  - Green,
  - Red.
  - Yellow.
- 1. Additional reactions:
  - Turning on the ring relay,
  - Turning on the light relay No. 1 (only after alarm reception),
  - Turning on the light relay No. 2 (only after alarms cancellation),
- 1. Alarm triggering manner:
  - Increasing slope.
  - Decreasing slope.

All alarm signalization phases are presented in Table 3.1.

Table 3.1 Phases of alarm signalization cycle

Phase number	Phase description
1	Normal operation. Lack of actual alarms. Previous alarms were received and canceled.
2	Appearance of first alarm
3	Appearance of consecutive alarms
4	Reception of information about alarms by pressing KAO button
5	Disappearance of received alarms
6	Disappearance of first (distinguished) alarm
7	Disappearance of non received consecutive alarms

Diagrams for transition between consecutive states are represented on Figures 3.3 and 3.4.

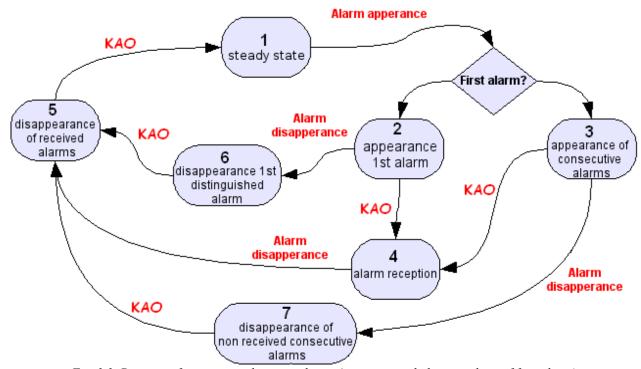


Fig. 3.3. Diagrams for transition between phases (operation with distinguishing of first alarm)

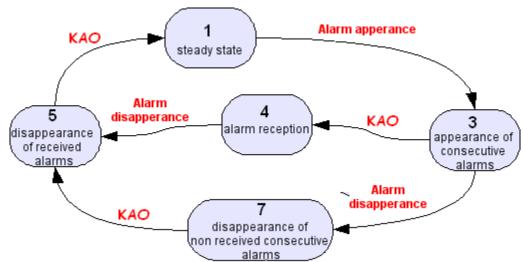


Fig. 3.4. Diagrams for transition between phases (operation without distinguishing of first alarm)

To facilitate programming activities for signaling cassettes, the manufacturer prepared proper tool and exampled alarm functions.

#### 2-color basic function

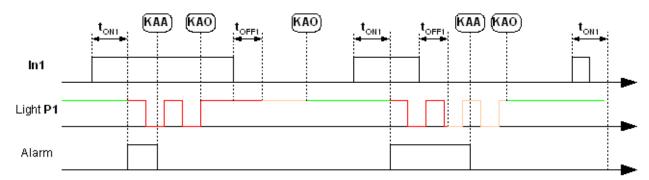


Fig. 3.5. 2-color basic function

- 1. In normal state (no excitation with alarm signal) the alarm signal field is illuminated with green color.
- 2. Change of the binary signal on the input, after filtration by control of the state with time  $t_{\text{filtr}}$ , causes illumination of the field with signal description with pulsating color, and switching-on the alarm relay of the sound signal. For each track, there is the possibility to set delay time  $t_{\text{ON}}$  of the alarm signal and delay time  $t_{\text{OFF}}$  for disappearance of the signal. Delay ranges can be set individually from 1 ms up to 60 000 ms.
- 3. By pressing **KAA** button (Acoustic Alarm Cancellation) the acoustic alarm can be canceled. The field on the board with actuated alarm channel still pulsates with flashing red light.
- 4. By pressing **KAO** button (Optical Alarm Cancellation) the illumination of the field changes from flashing to stable.

- 5. Disappearance of the alarm reason causes the change of the illuminated field color from red to yellow, and after another pressing if the **KAO** button to green color.
- 6. Disappearance of the alarm reason before pressing **KAO** button causes change of the flashing color of the illuminated field from red to yellow, and after pressing KAO button, to green color.

#### 1-color basic function

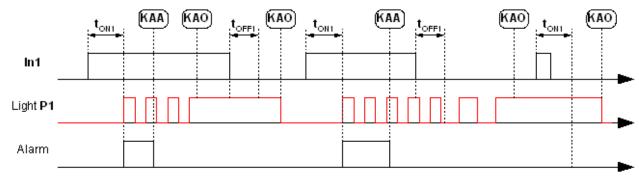


Fig. 3.6. 1-color basic function

- 1. In normal state (no excitation with alarm signal) the signal field is turned off.
- 2. Change of the binary signal on the input, after filtration by control of the state with time  $t_{\text{filtr}}$ , causes illumination of the field with signal description with red quick light (2 Hz), and switching-on the alarm relay of the sound signal. For each track, there is the possibility to set delay time  $t_{\text{ON}}$  of the alarm signal and delay time  $t_{\text{OFF}}$  for disappearance of the signal. Delay ranges can be set individually from 1 ms up to 60 000 ms.
- 3. By pressing **KAA** button (Acoustic Alarm Cancellation) the acoustic alarm can be canceled. The field on the board with actuated alarm channel still pulsates with flashing red light.
- 4. By pressing **KAO** button (Optical Alarm Cancellation) the illumination of the field changes from flashing to stable.
- 5. After another pressing of **KAO** button the field is disabled providing that the alarm cause was terminated.
- 6. Disappearance of the alarm cause before pressing **KAO** button causes change of the flashing light from 2 Hz to 1 Hz. Further cancellation of the alarm signalization is performed as described in points 4 and 5.

#### Function of distinguishing the first alarm

- 1. The actuating channels are read out every 1 ms.
- 2. If several actuating channels will appear in intervals greater than 1 ms, before the acoustic and optical signal will be canceled, the device will illuminate with 2 Hz flashing red light the channel which will appear as the first one, and other channels with 1 Hz red light. Disappearance of the signal that actuates the alarm track causes the change of the illuminating color from red to yellow.
- 3. Pressing **KAO** button with released **KAA** button causes change of the flashing red illumination to stable red illumination, and yellow to green.
- 4. If during the time shorter than 1 ms several channels will be actuated, such event will be treated as simultaneous and filed for these channels are illuminated (synchronously) with red flashing light, if the excitation is still active or with yellow color, if the excitation has

disappeared.

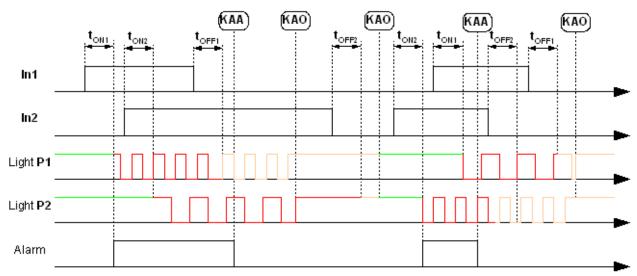


Fig. 3.7. Function of distinguishing the first alarm

#### Special function - control of the pump or engine operation

- 1. It is possible to bundle several fields with the engine or pump operation. In this case, the main field of the enabled engine is illuminated with green color, when no signaling channels connected with the engine or pump are actuated and this field is not illuminated, when the engine is turned off.
- 2. If during start-up time  $(t_1)$  any of the sensors connected with the engine will be actuated, its field will be illuminated with red color).
- 3. If during set time  $t_1$  for engine start-up the excess signal will disappear, then the appropriate fields will be turned off (they will be no illuminated).
- 4. If after time  $t_1$  of the engine start-up there will be exceeded value of the even one parameter, the acoustic and optical alarm signal will be enabled. The filed channel, in which excess state is maintained during the start-up time is illuminated with flashing red light, and engine field with stable red light.
- 5. Each bundled states can be individually negated, and delay times  $t_{ONi}$  can be defined for appearance of the alarm signal, and delay times  $t_{OFFi}$  for disappearance of the signal.
- 6. Alarm cancellation method and consequences of this operation are described in section regarding the Basic Function.
- 7. After engine start-up phase, excess of any admissible value of any controlled parameter by the set  $t_{\text{ONi}}$  causes actuation of acoustic and optical alarm.
- 8. Turning-off the engine (signal bundled with the main field) causes cessation of the information about new alarm states for the bundled parameters, however all alarms generated during engine operation are still represented, until cancellation by pressing the **KAO** button.
- 9. Consecutive turning-on the engine in situation, when any of the bundled parameters is exceeding the admissible level will cause illumination of the main field with red color (start-up time t1 will be omitted), and the field of the given channel will be illuminated with red flashing light, and acoustic alarm will be enabled.

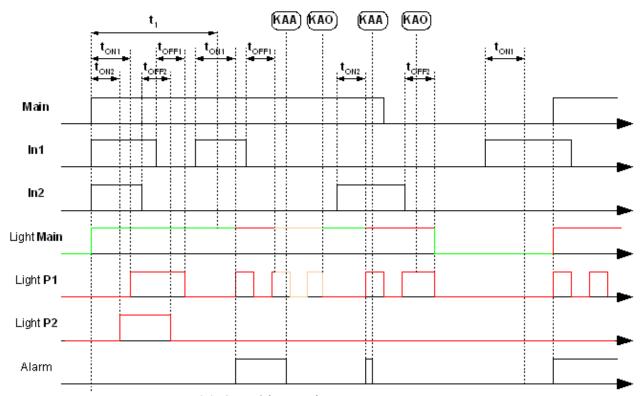


Fig. 3.8. Control function for engine or pump operation

## 3.7. Operating the alarm states

Personnel responsible for the facility, in which the signaling cassette is mounted can undertake the following activities:

- cancellation of the acoustic alarm signal by pressing KAA button on the front panel of the device or proper external button (if such button is mounted),
- reception of alarm status information by pressing KAO push-button on the front panel or relevant external key (simultaneously the relay's contacts open, should the relay have been released).
- cancellation of the information about the alarm state by pressing **KAO** button (cancellation of the information about alarm state will be possible only, when the alarm states will disappear).

## 3.8. Special functions for TEST, KAA and KAO buttons

#### · Cassette control

Pressing and holding the **TEST** button causes that the signaling cassette goes to the illuminated fields control mode. All fields will be illuminated with one of the colors. Each consecutive pressing of the button will cause illumination of the other color. Releasing of the **TEST** button or appearance of the alarm signal will cause termination of the control mode.

#### Brightness control for fields illumination

During cassette control mode (when the **TEST** button is pressed), pressing of **KAA** button will cause increase of the brightness of all illuminated fields, and pressing of the **KAO** – will cause decrease of the brightness all illuminated fields.

#### Reviewing last alarm states

Pressing and holding of **KAA** button will force transition to the reviewing mode of the last events. Pressing of **KAO** button (with pressed **KAA** button) will display consecutive actuations, starting from the most actual. Releasing of the **KAA** button or appearance of the alarm signal will cause termination of the reviewing mode.

#### 3.9. Events registration

The device allows to register in the memory up to 1000 events. The event is meant as:

- actuation of the alarm input,
- disappearance of the input actuation,
- buttons operation.

Together with the event the duration time of the event is also recorded with 1 ms discretization. Event writing procedure is organized in the circular buffer. When the device memory is full, the most oldest event is overwritten in case of the new event.

## 3.10. WatchDog function

Optionally **Relay 2** has NC (Normally Closed) contacts. After starting the device in a correct way, and switching to its normal operation mode, the relay's contacts open up.

#### 4. Technical data

No.	Parameter	Value
1	Voltage	24 V DC ± 10% *
2	Rating current	1 A
3	Max. dimensions with connection (W $\times$ H $\times$ D) [mm]	395x111x84
4	Weight [kg]	2,5
5	Ambient temperature	0 ÷ 40°C
6	Insulation resistance Power supply – RS485	2,25 kV / 50 Hz / 1 min.
7	Insulation resistance Power supply – CPU	2,25 kV / 50 Hz / 1 min.
8	Insulation resistance Power supply – Relay outputs	2,25 kV / 50 Hz / 1 min.
9	Insulation resistance Power supply – Outputs	2,25 kV / 50 Hz / 1 min.
10	Insulation resistance RS485 - CPU	2,25 kV / 50 Hz / 1 min.
11	Insulation resistance RS485 – Relay outputs	2,25 kV / 50 Hz / 1 min.
12	Insulation resistance RS485 – Outputs	2,25 kV / 50 Hz / 1 min.
13	Insulation resistance CPU – Relay outputs	2,25 kV / 50 Hz / 1 min.
14	Insulation resistance CPU - Outputs	2,25 kV / 50 Hz / 1 min.
15	Insulation resistance Admissible input – any relay output	2,25 kV / 50 Hz / 1 min.
16	Possible rating voltage for Un inputs	24 V DC 48 V DC 110 V DC 220 V DC

No.	Parameter	Value
17	Input resistance	17 k $\Omega$ for 24 V DC 35 k $\Omega$ for 48 V DC 82 k $\Omega$ for 110 V DC 164 k $\Omega$ for 220 V DC
18	External button input resistance	17 kΩ
19	Input switching voltage	(½ Un) ± 20%
20	Input processes resistance	Digital
21	Filtration time	Set, 1 ÷ 255 ms
22	Input signal delay	Set, 0 ÷ 60 000 ms
23	Input signal prolongation	Set, 0 ÷ 60 000 ms
24	Relay inputs ampacity	8 A / 250 V AC 8 A / 24 V DC
25	Relay input terminal type	Normally opened
26	Transmission medium	RS485 4-wire
27	Communication protocol	Modbus RTU, supported commands: - Read Holding Registers (0x03) - Write Multiple Registers (0x10) - additional defined within user functions
28	Transmission rate	9600 b/s 19200 b/s 38400 b/s 57600 b/s ** 115200 b/s **
29	Number of data bits	8
30	Number of stop bits	1 2
31	Parity bit	No Even Odd
32	Device address in Modbus network	1 – 247
33	Registration resolution	1 ms ***
34	Number of registered events	1000

<sup>\*</sup> In case, when the device should be powered with the voltage other than 24 V DC, the external power supply with proper ampacity (1A) should be used, adapted to the operation with external power supply (e.g. 230 V AC, 220V DC, etc.). We suggest to use power supply from MDR series manufactured by Mean Well, for example MDR-20-24 of from DR series, for example DR-4524

# 5. Information about completeness

The complete delivery includes the following items:

- Signaling cassette
- CD with software
- Usage instruction



<sup>\*\*</sup> Only connection to the system

<sup>\*\*\*</sup> Only in case, when embedded binary inputs are used

- Warranty card

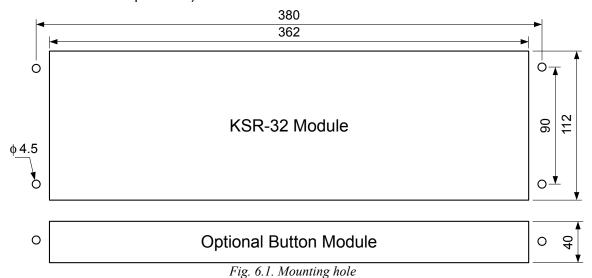
## 6. Starting-up

## 6.1. Assembly of the device

The device should be unpacked and leave for min. of 1 hour in the environment scheduled for the normal usage, to compensate temperature difference.

The device should be mounted in the file prepared according to Figure 6.1.

Because of the possible heating, depending on the realized functions, the free space ca. 10 cm around the device should provided).



# 6.2. Connecting power supply and inputs

All cables should be connected using the screw cable plug connectors. Binary inputs, power supply and external buttons should be connected using the YLY types cables with cross-sections not smaller than 0,5 mm². Cables cross-sections for relay outputs should be selected depending on the required ampacity. Do not use cross-sections smaller than 0,5 mm². cables should have tighten terminations. In case, when the device will be powered with voltage other than 24 V DC, use power supply adapter that will fulfill requirements regarding ampacity (1A), adapted to the operation with external power supply (e.g. 230 V AC, 220 V DC, etc.). We suggest to use power supply from MDR series manufactured by Mean Well, for example MDR-20-24 of from DR series, for example DR-4524

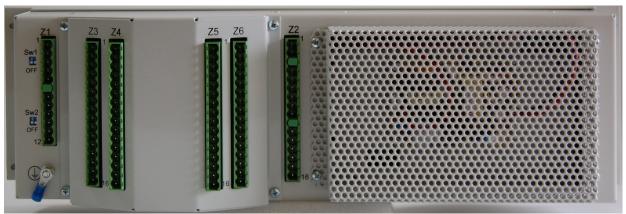


Fig. 6.2. Connections view

Table 6.1. Outputs description

Terminal No.	Co	onnector Z1	Connector Z2	Connector Z3	Connector Z4	Connector Z5	Connector Z6
1	system	R+	Power supply DC +	IN1 +	IN9 +	IN17 +	IN25 +
2		R-	Power supply DC -	IN1 -	IN9 -	IN17 -	IN25 -
3	the	T+	NC	IN2 +	IN10 +	IN18 +	IN26 +
4	85 tc	T-	Relay 1	IN2 -	IN10 -	IN18 -	IN26 -
5	RS485 to the	GND	Relay 1	IN3 +	IN11 +	IN19 +	IN27 +
6		NC	Relay 2	IN3 -	IN11 -	IN19 -	IN27 -
7	ocal	R+	Relay 2	IN4 +	IN12 +	IN20 +	IN28 +
8	485 local	R-	Relay 3	IN4 -	IN12 -	IN20 -	IN28 -
9	RS 4	T+	Relay 3	IN5 +	IN13 +	IN21 +	IN29 +
10		T-	NC	IN5 -	IN13 -	IN21 -	IN29 -
11		GND	TEST +	IN6 +	IN14 +	IN22 +	IN30 +
12		SYN.	TEST -	IN6 -	IN14 -	IN22 -	IN30 -
13		_	KAA +	IN7 +	IN15 +	IN23 +	IN31 +
14		_	KAA -	IN7 -	IN15 -	IN23 -	IN31 -
15		_	KAO +	IN8 +	IN16 +	IN24 +	IN32 +
16		_	KAO -	IN8 -	IN16 -	IN24 -	IN32 -



The enclosure of the device should be grounded using denominated pin (M4 thread)

**Z1 Z**3 Z4 **Z**5 **Z**6 **Z**2 IN1+ 1 IN9+ IN17+ 1 R+ 1 1 1 1 IN25+ **POWER** RS485 system 2 **SUPPLY** 2 IN1-2 IN9-IN17-2 2 2 IN25-IN10+ IN18+ T+ 3 IN2+ 3 3 3 3 3 IN26+ IN2-4 4 IN10-IN18-4 4 4 IN26-**RELAY 1** GND 5 IN3+ 5 5 IN11+ IN19+ 5 5 5 IN27+ 6 IN11-6 IN3-6 IN19-6 6 IN27-**RELAY 2** IN4+ 7 R+ 7 7 7 IN12+ IN20+ 7 7 IN28+ 8 IN12-8 8 8 IN4-8 IN20-8 R-IN28-**RELAY 3** IN13+ 9 T+ 9 IN5+ 9 9 IN21+ 9 9 IN29+ 10 10 10 IN13-10 10 IN5-IN21-10 IN29--GND 11 IN6+ 11 11 IN14+ IN22+ 11 11 11 IN30+ 24V\_DC /.... SYN. 12 IN6-12 12 IN14-IN22-12 12 12 IN30-IN7+ 13 13 IN15+ IN23+ 13 13 13 IN31+ 24V DC /.... IN7-14 14 IN15-IN23-14 14 14 IN31-IN16+ IN24+ IN8+ 15 15 15 15 15 IN32+ 24V DC /....

IN24-

16

Fig. 6.3. Connections diagram

16 IN32-

16

Connections diagram is showed on Figure 6.3.

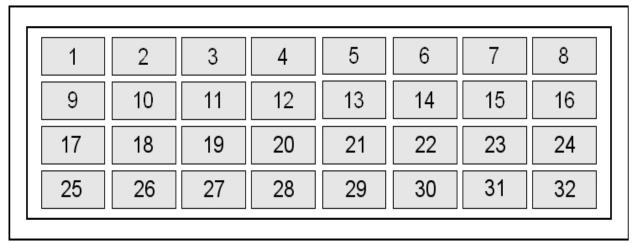


Fig. 6.4. Numbering of illuminated fields

Assign of the binary inputs to the illuminated fields is showed on Figure 6.4.

# 6.3. Connecting RS485 network

IN8-

16

16 IN16-

RS485 4-wire network should be connected with 2 twisted pairs, using for example Ethernet UTP-5 cable. Wave impedance of the cable should be 120  $\Omega$ . In case of using greater number of devices in one network, it should have the bus topology. The terminators in the form of resistors with value of

120  $\Omega$  should be connected on both ends of the network. For this, the terminators embedded in the cassette can be used, connecting them using the switch available from outside (near Z1 connection). SW1 switch is used for terminators connection for communication output "to the system", while SW2 switch – for "local" output. Do note exceed number of 32 devices in one network segment.

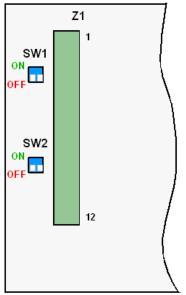


Fig. 6.5. Method of terminators connection



Connection and disconnection of the terminators should be performed with disconnected RS485 network.

Method of connection the cassette to the computer is showed on Figure 6.6 and 6.7. Proper operation during connection using RS485 2-wire is not guaranteed by the manufacturer and depends on the available converter.

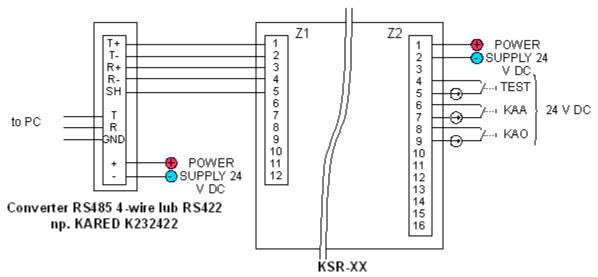


Fig. 6.6. Recommended method for connection to the computer

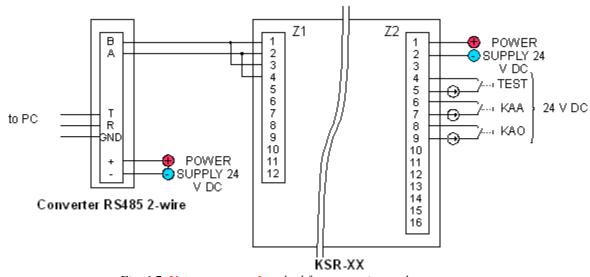
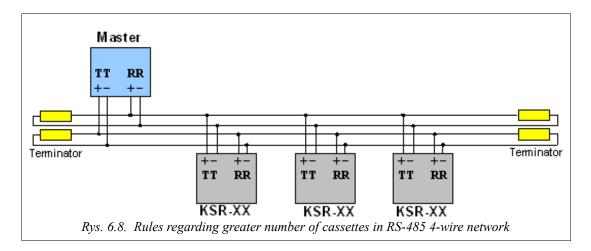


Fig. 6.7. Non-recommend method for connection to the computer

Figure 6.8. shows rules regarding greater number of cassettes in RS-485 4-wire network.



## 6.4. Connecting devices for synchronous operation

The synchronous operation allows synchronization alarm states display (flashing light). In such case, the group of devices (up to 10) should be connected using contact 12 (SYN.) of Z1 connection and common mass (GND) available on contact 11 of Z1 connection. The device should be also properly programmed using register %R0110. Remember to select **only one** synchronizing device (master), and other devices should be set in slave synchronization mode.

#### 6.5. Programming

Programming procedure for signaling cassette is possible only in service mode. To do this, disconnect the power supply, wait a few seconds, and then turn on the power supply, when pressing and holding **TEST** and **KAA** buttons. Illumination of all fields with yellow color means that the device operates in the service mode.

Programming procedure of the cassette is done the communication connection "RS485 to the system". The user can program the cassette using any device / system that is able to save proper registers using 0x10 command (Write Multiple Registers) of the Modbus RTU protocol. The manufacturer recommends to use delivered software to facilitate possibility to utilize all functionalities of the signaling cassette.

in the service mode, the device always uses slave address 0x01.

## 6.5.1. Available registers

List of available registers is provided in Table 6.2.

Table 6.2. List of available registers

Register		Filter constant 1 Filter constant 2  Filter constant 3 Filter constant 4				М	ode											
No.	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Service	Normal operation
%R0001		Fi	lte:	r co	onst	ant	1			Fi	lte:	r co	onst	ant	2		R/W	R
%R0002		Fi	lte:	r co	onst	ant	: 3			Fi	lte:	r c	onst	ant	. 4		R/W	R
%R0003		Fi	lte:	r co	onst	ant	5			Fi	lte:	r co	onst	ant	6		R/W	R

Pogistor												Bi	its										М	ode	
Register No.	15	1	4	1	3	12	2 1	1	10	9		8	7	6		5	4	3	2	1		0	Service	Norm operat	-
%R0004			Fi	lt	er	· (	con	st	ant	- 7				Fi	1t	er	C	ons	tan	t 8			R/W	R	
%R0005		1	Fi	lt	er	· ·	con	st	ant	- 9				Fi.	lt	er	СО	nst	an	: 1	0		R/W	R	
%R0006		F	ˈil	t	er	С	ons	ta	ınt	11				Fi.	lt	er	СО	nst	an	: 1:	2		R/W	R	
%R0007		F	'il	t	er	С	ons	ta	ınt	13	}			Fi	lt	er	СО	nst	an	: 1	4		R/W	R	
%R0008		F	'il	t	er	С	ons	ta	nt	15	)			Fi.	lt	er	СО	nst	an	: 1	6		R/W	R	
%R0009		F	'il	t	er	С	ons	ta	nt	17	7			Fi	lt	er	СО	nst	an	1	8		R/W	R	
%R0010		F	'il	t	er	С	ons	ta	ınt	19	)			Fi.	lt	er	СО	nst	an'	2	0		R/W	R	
%R0011		F	'il	_t	er	С	ons	ta	int	21				Fi.	lt	er	СО	nst	an	2	2		R/W	R	-
%R0012		F	ˈil	t	er	С	ons	ta	nt	23	}			Fi	lt	er	СО	nst	an	2	4		R/W	R	
%R0013		F	'il	t	er	С	ons	ta	int	25				Fi	lt	er	СО	nst	an	2	6		R/W	R	
%R0014		F	'il	t	er	С	ons	ta	nt	27	7			Fi.	lt	er	СО	nst	an	2	8		R/W	R	
%R0015		F	ˈil	t	er	С	ons	ta	nt	29	)			Fi.	lt	er	СО	nst	an'	3	0		R/W	R	
%R0016											Re	ese	erv	9									R/W	R	
%R0017								De	la	ус	f	tι	ırn	ing	-0	n í	1						R/W	R	
%R0018								De	ela	ус	f	tι	ırn	ing	-0	n 2	2						R/W	R	
%R0019								De	la	ус	f	tι	ırn	ing	-0	n 3	3						R/W	R	
%R0020								De	la	ус	f	tι	ırn	ing	-0	n 4	4						R/W	R	
%R0021								De	la	ус	f	tι	ırn	ing	-0	n !	5						R/W	R	
%R0022								De	la	ус	f	tι	ırn	ing	-0	n (	6						R/W	R	
%R0023								De	la	ус	f	tι	ırn	ing	-0	n .	7						R/W	R	
%R0024								De	la	ус	f	tι	ırn	ing	-0	n 8	3						R/W	R	
%R0025								De	la	ус	f	tι	ırn	ing	-0	n (	9						R/W	R	
%R0026							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	0						R/W	R	
%R0027							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	1						R/W	R	
%R0028							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	2						R/W	R	
%R0029							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	3						R/W	R	
%R0030							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	4						R/W	R	
%R0031							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	5						R/W	R	
%R0032							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	6						R/W	R	
%R0033							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	7						R/W	R	
%R0034							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	8						R/W	R	
%R0035							]	De	lay	y 0	f	tu	rni	ng-	or	n 1	9						R/W	R	
%R0036							]	De	la	y o	f	tu	rni	ng-	or	n 2	0						R/W	R	
%R0037							]	De	lay	y o	f	tu	rni	ng-	or	n 2	1						R/W	R	



Pogistor											E	its									M	lode
Register No.	15	1	4	13	3 1	2	11	10	,	9	8	7	6	5	4	3	2	2	1	0	Service	Normal operation
%R0038							D	ela	У	of	t	urni	ng-	on	22						R/W	R
%R0039							D	ela	У	of	t	urni	ng-	on	23						R/W	R
%R0040							D	ela	У	of	t	urni	ng-	on	24						R/W	R
%R0041							D	ela	У	of	t	urni	ng-	on	25						R/W	R
%R0042							D	ela	У	of	t	urni	ng-	on	26						R/W	R
%R0043							D	ela	У	of	t	urni	ng-	on	27						R/W	R
%R0044							D	ela	У	of	t	urni	ng-	on	28						R/W	R
%R0045							D	ela	У	of	t	urni	ng-	on	29						R/W	R
%R0046							D	ela	У	of	t	urni	ng-	on	30						R/W	R
%R0047											Res	erv	е								R/W	R
%R0048											Res	erv	е								R/W	R
%R0049							Pr	olo	nç	gat	io	n of	si	gna	1 1						R/W	R
%R0050							Pr	olo	nç	gat	io	n of	si	gna	1 2						R/W	R
%R0051							Pr	olo	nç	gat	io	n of	si	gna	1 3						R/W	R
%R0052							Pr	olo	nç	ſat	io	n of	si	gna	1 4						R/W	R
%R0053							Pr	olo	nç	ſat	io	n of	si	gna	1 5						R/W	R
%R0054							Pr	olo	nç	ſat	io	n of	si	gna	1 6						R/W	R
%R0055							Pr	olo	nç	gat	io	n of	: si	gna	1 7						R/W	R
%R0056							Pr	olo	nç	gat	io	n of	si	gna	1 8						R/W	R
%R0057							Pr	olo	nç	gat	io	n of	si	gna	1 9						R/W	R
%R0058							Pro	olor	ng	at	ior	of	si	gnai	1 10	)					R/W	R
%R0059							Pro	olor	ng	at	ior	of	si	gna.	l 11	-					R/W	R
%R0060							Pro	olor	ng	at	ior	of	si	gna:	l 12	)					R/W	R
%R0061							Pro	olor	ng	at	ior	of	si	gna:	l 13	}					R/W	R
%R0062							Pro	olor	ng	at	ior	of	si	gna:	l 14						R/W	R
%R0063							Pro	olor	ng	at	ior	of	si	gna:	l 15						R/W	R
%R0064							Pro	olor	ng	at	ior	of	si	gnai	1 16	)					R/W	R
%R0065							Pro	olor	ng	at	ior	of	si	gnai	l 17	,					R/W	R
%R0066							Pro	olor	ng	at	ior	of	si	gnai	1 18	3					R/W	R
%R0067							Pro	olor	ng	at	ior	of	si	gnai	1 19	)					R/W	R
%R0068							Pro	olor	ng	at	ior	of	si	gnai	1 20	)					R/W	R
%R0069							Pro	olor	ng	at	ior	of	si	gnai	1 21						R/W	R
%R0070							Pro	olor	ng	at	ior	of	si	gna	1 22	)					R/W	R
%R0071							Pro	olor	ng	at	ior	of	si	gnai	1 23	}					R/W	R



Register									В	its								M	lode
No.	15	1	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Service	Normal operation
%R0072						Pro	lon	gat	ion	of	sig	gnal	24		1		1	R/W	R
%R0073						Pro	lon	gat	ion	of	si	gnal	25					R/W	R
%R0074						Pro	lon	gat	ion	of	si	gnal	26					R/W	R
%R0075						Pro	lon	gat	ion	of	si	gnal	27					R/W	R
%R0076						Pro	lon	gat	ion	of	si	gnal	28					R/W	R
%R0077						Pro	lon	gat	ion	of	si	gnal	29					R/W	R
%R0078						Pro	lon	gat	ion	of	si	gnal	30					R/W	R
%R0079									Res	erv	е							R/W	R
%R0080		Reserve  Negation of MSW inputs																R/W	R
%R0081						N	egat	cior	n of	MS	SW i	npu	ī.s					R/W	R
%R0082						N	egat	ior	n of	LS	SW i	npu	īs.					R/W	R
%R0083						Di	stir	ıgui	ishi	ng	fir	st 1	MSW					R/W	R
%R0084						Di	stir	ıgui	ishi	.ng	fir	st ]	LSW					R/W	R
%R0085							En	gin	e m	ask	1 1	1SW						R/W	R
%R0086							En	gin	e m	ask	1 1	LSW						R/W	R
%R0087							En	gin	e m	ask	2 1	4SW						R/W	R
%R0088							En	gin	e m	ask	2 1	LSW						R/W	R
%R0089							En	gin	e m	ask	3 1	1SW						R/W	R
%R0090							En	gin	e m	ask	3 1	LSW						R/W	R
%R0091							En	gin	e m	ask	4 1	1SW						R/W	R
%R0092							En	gin	e m	ask	4 ]	LSW						R/W	R
%R0093					Е	ngi	ne p	para	amet	ers	ma	sk :	l MS	SW				R/W	R
%R0094					Е	ngi	ne p	para	amet	ers	ma	sk :	l LS	SW				R/W	R
%R0095					Е	ngi	ne p	para	amet	ers	ma	sk 2	2 MS	SW				R/W	R
%R0096					Е	ngi	ne p	para	amet	ers	ma	sk 2	2 LS	SW				R/W	R
%R0097					Е	ngi	ne p	para	amet	ers	ma	sk 3	3 MS	SW				R/W	R
%R0098					E	ngi	ne p	para	amet	ers	ma	sk 3	3 L	SW				R/W	R
%R0099					E	ngi	ne p	para	amet	ers	ma	sk 4	4 MS	SW				R/W	R
%R0100					E	ngi	ne p	para	amet	ers	ma	sk 4	4 LS	SW				R/W	R
%R0101									Res	erv	e							R/W	R
%R0102									Res	erv	e							R/W	R
%R0103							Del	ay	of	sta	rt-ı	ıp 1						R/W	R
%R0104							Del	ay	of	sta	rt-ı	p 2						R/W	R
%R0105							Del	ay	of	sta	rt-ı	.p 3						R/W	R



Register									В	its								M	lode
No.	15		14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Service	Normal operation
%R0106							Del	ay	of	stai	rt-ı	1p 4						R/W	R
%R0107									Res	erve	Э							R/W	R
%R0108							Se	ett:	ings	s US	ART	0						R/W	R
%R0109									Res	erve	9							R/W	R
%R0110							Se	tti	ngs	USA	ART	1a						R/W	R
%R0111							Se	tti	ngs	USA	ART	1b						R/W	R
%R0112							Se	tti	ngs	USA	ART	1c						R/W	R
%R0113			Settings USART 1d															R/W	R
%R0114		Reserve															R/W	R	
%R0115									Res	erve	9							R/W	R
%R0116									Res	erve	9							R/W	R
%R0117								R	.ed	1 MS	SW							R/W	R
%R0118								R	.ed	1 L	SW							R/W	R
%R0119								R	.ed	2 MS	SW							R/W	R
%R0120								R	.ed	2 L	SW							R/W	R
%R0121								R	.ed	3 M	SW							R/W	R
%R0122								R	.ed	3 L	SW							R/W	R
%R0123								R	.ed	4 MS	SW							R/W	R
%R0124								R	.ed	4 LS	SW							R/W	R
%R0125								R	.ed	5 MS	SW							R/W	R
%R0126								R	.ed	5 L	SW							R/W	R
%R0127								R	.ed	6 MS	SW							R/W	R
%R0128								R	.ed	6 L	SW							R/W	R
%R0129								R	.ed	7 MS	SW							R/W	R
%R0130								R	.ed	7 LS	SW							R/W	R
%R0131								Gr	een	1 1	MSW							R/W	R
%R0132								Gr	een	1 1	LSW							R/W	R
%R0133								Gr	een	2 1	MSW							R/W	R
%R0134								Gr	een	2 1	LSW							R/W	R
%R0135								Gr	een	3 1	MSW							R/W	R
%R0136								Gr	een	3 ]	LSW							R/W	R
%R0137								Gr	een	4 1	MSW							R/W	R
%R0138								Gr	een	4 ]	LSW							R/W	R
%R0139								Gr	een	5 1	MSW							R/W	R



Register									В	its								M	lode
No.	15	1	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Service	Normal operation
%R0140								Gr	een	5 :	LSW							R/W	R
%R0141								Gr	een	6 I	MSW							R/W	R
%R0142								Gr	een	6	LSW							R/W	R
%R0143								Gr	een	7 I	MSW							R/W	R
%R0144								Gr	een	7 :	LSW							R/W	R
%R0145									Res	erv	∋							R/W	R
%R0146									Res	erv	∋							R/W	R
%R0147									Res	erv	€							R/W	R
%R0148									Res	erv	€							R/W	R
%R0149									Res	erv	€							R/W	R
%R0150									Res	erv	€							R/W	R
%R0151									Res	erv	€							R/W	R
%R0152									Res	erv	€							R/W	R
%R0153									Res	erv	€							R/W	R
%R0154									Res	erv	∋							R/W	R
%R0155									Res	erv	∋							R/W	R
%R0156									Res	erv	∋							R/W	R
%R0157									Res	erv	∋							R/W	R
%R0158									Res	erv	9							R/W	R
%R0159							Ι	las	shin	ıg 1	MS	W						R/W	R
%R0160							I	Flas	shin	ıg 1	LS	W						R/W	R
%R0161							I	Flas	shin	ıg 2	MS	W						R/W	R
%R0162							I	Flas	shin	ıg 2	LS	W						R/W	R
%R0163							Ι	Flas	shin	ıg 3	MS	W						R/W	R
%R0164							Ι	Flas	shin	ıg 3	LS	W						R/W	R
%R0165							Ι	Flas	shin	ıg 4	MS	W						R/W	R
%R0166							Ι	Flas	shin	ıg 4	LS	W						R/W	R
%R0167							Ι	Flas	shin	ıg 5	MS	W						R/W	R
%R0168							Ι	Flas	shin	ıg 5	LS	W						R/W	R
%R0169							I	Flas	shin	ıg 6	MS	W						R/W	R
%R0170							I	Flas	shin	ıg 6	LS	W						R/W	R
%R0171							I	las	shin	ıg 7	MS	W						R/W	R
%R0172							I	Flas	shin	ıg 7	LS	W						R/W	R
%R0173							I	Ligh	ntin	ıg 1	MS	W						R/W	R



Register										В	its								M	lode
No.	15	1	4	13	1	2	11	10	9	8	7	6	5	4	3	2	1	0	Service	Normal operation
%R0174								-	Ligl	ntin	ıg 1	LS	W		1	-			R/W	R
%R0175								-	Ligl	ntin	ıg 2	MS	W						R/W	R
%R0176									Ligl	ntin	ıg 2	LS	W						R/W	R
%R0177									Ligl	ntin	ıg 3	MS	W						R/W	R
%R0178									Ligl	ntin	ıg 3	LS	W						R/W	R
%R0179									Ligl	ntin	ıg 4	MS	W						R/W	R
%R0180									Ligl	ntin	ıg 4	LS	W						R/W	R
%R0181								-	Ligl	ntin	ıg 5	MS	W						R/W	R
%R0182								-	Ligl	ntin	ıg 5	LS	W						R/W	R
%R0183									Ligl	ntin	ıg 6	MS	W						R/W	R
%R0184									Ligl	ntin	ıg 6	LS	W						R/W	R
%R0185								-	Ligl	ntin	ıg 7	MS	W						R/W	R
%R0186								-	Ligl	ntin	ıg 7	LS	W						R/W	R
%R0187									Qu	ick	1 I	4SW							R/W	R
%R0188									Qu	ick	1 :	LSW							R/W	R
%R0189									Qu	ick	2 I	4SW							R/W	R
%R0190									Qu	ick	2	LSW							R/W	R
%R0191									Qu	ick	3 1	4SW							R/W	R
%R0192									Qu	ick	3 :	LSW							R/W	R
%R0193									Qu	ick	4 I	4SW							R/W	R
%R0194									Qu	ick	4	LSW							R/W	R
%R0195									Qu	ick	5 I	MSW							R/W	R
%R0196									Qu	ick	5 :	LSW							R/W	R
%R0197									Qu	ick	6 I	MSW							R/W	R
%R0198									Qu	ick	6	LSW							R/W	R
%R0199									Qu	ick	7 I	MSW							R/W	R
%R0200									Qu	ick	7 :	LSW							R/W	R
%R0201									Rin	g m	ask	MSV	Ī						R/W	R
%R0202									Rin	g m	ask	LSV	Ī						R/W	R
%R0203								L	ight	t ma	ısk	1 M	SW						R/W	R
%R0204								L	ight	t ma	ısk	1 L	SW						R/W	R
%R0205								L	ight	t ma	sk	2 M	SW						R/W	R
%R0206								L	ight	t ma	ısk	2 L	SW						R/W	R
%R0207										Res	erv	9							R/W	R

Register									В	its								М	ode
No.	15	14	4	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Service	Normal operation
%R0208									Res	erve	)							R/W	R
%R0209									Res	erve	)							R/W	R
%R0210									Res	erve	)							R/W	R
%R0211									Res	erve	)							R/W	R
%R0212									Res	erve	)							R/W	R
%R0213									Res	erve	)							R/W	R
%R0214									Res	erve	)							R/W	R
%R0215					Nam	ne 1							Nam	ne 2				R/W	R
%R0216		Name 3 Name 4																R/W	R
%R0217		Name 5 Name 6																R/W	R
%R0218		Name 7 Name 8																R/W	R
%R0219		Name 9 Name 10														R/W	R		
%R0220		Name 9 Name 10 Name 12														R/W	R		
%R0221					Nam	e 1	3						Name	e 1	4			R/W	R
%R0222					Nam	e 1	5						Name	e 1	6			R/W	R
%R0223					Nam	e 1	7						Name	e 1	8			R/W	R
%R0224					Nam	e 1	9						Name	e 20	0			R/W	R
%R0225					Nam	e 2	1						Name	e 22	2			R/W	R
%R0226					Nam	e 2	3						Name	e 2	4			R/W	R
%R0227					Nam	e 2	5						Name	e 2	6			R/W	R
%R0228					Nam	e 2'	7						Name	e 2	8			R/W	R
%R0229					Nam	e 2	9						Name	e 3	0			R/W	R
%R0230					Nam	e 3:	1						Name	e 32	2			R/W	R
%R0231							I	Acti	ıal	red	MS	W						R/W*	R/W**
%R0232							P	Acti	ıal	red	LS	W						R/W*	R/W**
%R0233							Ac	ctua	al g	ree	n M	SW						R/W*	R/W**
%R0234							Ac	ctua	al g	ree	n L	SW						R/W*	R/W**
%R0235									Res	erve	)							R/W*	R/W**
%R0236									Res	erve	)							R/W*	R/W**
%R0237							Act	ual	lio	ghti	ng	MSW	Ī					R/W*	R/W**
%R0238							Act	ual	lio	ghti	ng	LSW	Ī					R/W*	R/W**
%R0239							Act	ual	fla	ashi	ng	MSW	Ī					R/W*	R/W**
%R0240							Act	ual	fl	ashi	ng	LSW	I					R/W*	R/W**
%R0241							А	ctu	al :	rate	e MS	SW						R/W*	R/W**

Table 6.3 Description of the registers

Register		Bits and corresponding inputs									Word									
%Rxxxx	Bits	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	MCM		
TRXXXX	Inputs	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	MSW		
%Rxxxx+1	Bits	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	T CW		
	Inputs	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	LSW		

Register		Bits														М	ode	
No.	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Service	Normal operation
%R0242						А	ctu	al :	rate	e LS	SW						R/W*	R/W**
%R0243		Actual input state MSW									R/W*	R/W**						
%R0244		Actual input state LSW										R/W*	R/W**					
%R0245		Identification 1										R	R					
%R0246						Ic	lent	ifi	cat	ion	2						R	R
%R0247						Ic	lent	ifi	cat	ion	3						R	R
%R0248						Ic	lent	ifi	cat	ion	4						R	R
%R0249	В	R	Х	Х	Х	Х	Х	Х		Νι	ımbe	r o	fi	npu	ts		R	R
%R0250						Р	rog	ram	vei	rsic	n						R	R
%R0251	-	Triggering of channels 1-16 - digital contr						tro	1	_	W							
%R0252	Т	Triggering of channels 17-32 - digital cont						itro	1	_	W							
%R0253		Changing cassette operating mode									R/W	R						

# 6.5.2. Description of the registers

Among all registers, there are grouped in pairs registers that forming 32-bit variables. First - with lower address - register from a pair determines more significant word (MSW) of 32-bit variable, and second register determines less significant word (LSW). Logical connection of individual bits with corresponding inputs of the device (Fig. 6.3 and 6.4) is showed in Table 6.3.

Other registers are forming independent variables. Detailed description of the registers is provided in Table 6.4.

Table 6.4 Description of the registers



Register s	Description
%R0001 ÷ %R0015	Filtration time constants [ms] for corresponding inputs (channels). Individual register is divided on 2 bytes. Each byte includes constant for another channel according to description in the Table 6.2.  Allowable range of individual byte value (half of register): 1 ÷ 255  The filtration time should be selected taking into account foreseen disturbances on the signaling lines. A special attention should be paid in case, when instead of constant voltage, pulsating rectified voltage will be applied. In this case, to short filtration time will cause multiple alarm triggering. It is recommended to use filtration time ca. 0.75 of the length of voltage period before rectifying process (for network 50 Hz - ca. 15 ms).
%R0016	Registers reserved for further applications
%R0017 ÷ %R0046	Alarm triggering delay for corresponding channel in [ms]. Allowable range of register value: 1 ÷ 60000
%R0047 ÷ %R0048	Registers reserved for further applications
%R0049 ÷ %R0078	Prolongation of alarm duration time for corresponding channel in [ms]. Allowable range of register value: 1 ÷ 60000
%R0079 ÷ %R0080	Registers reserved for further applications
%R0081 ÷ %R0082	Mask of inputs negation. Pair of registers forms 32-bit mask, in which particular bites are corresponding to binary inputs of the device (Fig. 6.4). Setting the bite (recorded as logical "1") triggers the alarm in case of appearance of low state on the input (no voltage).
%R0083 ÷ %R0084	Mask of distinguishing the first alarm. 32-bit mask defining which inputs belong to the group, in which appearance of the first alarm signal will be signalized in special way. Setting the bite (recorded as logical "1") will assign the corresponding input to the distinguished signals.
%R0085 ÷ %R0092	4 masks that allow to establish max. four groups of signals used in "engine or pump control" function (described in ). In each of 4 masks can be set max. 1 bite defining, from which input the signal will be treated as the information about start-up of the pump or engine.  Settings of the channel in the engine or pump control mode has priority over the settings in programmable alarm signalization mode.

Register s							L	Desc	ript	ion							
%R0093 ÷ %R0100		the co	rresp	ond	ing r	masl	ca	uses	cor	nec							of given sponding
%R0101 ÷ %R0102	Registe	rs reser	ved	for fu	urthe	r ap	plica	ition	s								
%R0103 ÷ %R0106		states of the ala	n th	e in	puts the te	cor emp	nectorary	ted / op <sup>.</sup>	with tical	cor sign	resp	ondi	ng e				hich the will not
%R0107	Registe	rs reser	ved	for fu	urthe	r ap	plica	tion	s								
	Registe	r definir	ng op	erat	ion n	node	e of s	syste	em F	RS48	5 cc	nne	ction			1	
	Bite	15 (MSB)	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0 (LSB)
	Descr		А	ddre	ess	sla	<i>т</i> е			X	x	S2	S1	s <sub>0</sub>	В	P1	PO
	iptio n	MSB							LSB		^	52	51	50	B	PI	PU
%R0108		address ission ra		dres	s of s	slave	stop			odb	ţ	etwo	<u>/:</u>				
			1152	00 b	/s		B 0 -	. 11	oite		1			odo	4		
		-	5760		_		-		oites			) 1		eve	-		
	0 1		3840								(	0 0	_	no			
	0 0		1920		S												
	0 0	0 - !	9600	D/S													
%R0109	Registe	re reco	wad :	for f	ırtho	r an	nlica	tion	<u> </u>								
01(010)	registe	13 15351	v C u	וטו ונ	ai ti ie	ı ap	hiica	LIUII	<u>.</u>								

Register s							I	Desc	rip	tion							
	Registe	r definiı	ng o	pera	ation	mod	e of	local	RS	3485	conn	ectio	n				
	Bite	15 (MSB)	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0 (LSB)
	Descr		P	Addı	cess	sla	ve										
	iptio n	MSB							LS	S1	S0	S2	S1	S0	В	P1	P0
%R0110	Slave a	ddress	- add	dres	s of	slave	e dev	vice i	n N	lodbu	ıs ne	twor	k				
	transmi [b/s]: S2 S1	ission S0	ra		Sync flash	ing li		on of		<b>stop I</b> B 0 <b>-</b>	<u>bites</u>	P.	arity: LPO		odd		
	0 1		3840			) – r	nast	er		1 .		2 0	1	- e			
	0 0		1920	-		8				bites		0	0	- n	10		
	0 0	0 -	9600	)	0 0	) – r	10										
	Dogista	r defini			tion		f	امما		2405		ti					
	Registe	15											on 				0
	Bite	(MSB)	14	13	12	11	10	9	8	7	6	5	4	3	2	1	(LSB)
	Descr	(	Conc	ent	rato	r ac	dre	ss									
	iptio	MSB							LS	В	X	X	X	X	X	T1	Т0
%R0111	Signalin  Operati  T1 T0  1 1	g casse ion mod cass cass addi 1 -	de: sette sette tiona	is corec	ppera eives	ting sinfo	as th	nation ne du nion a	plicabo	cator ut ala	alarm (slav arms g sta	re) from te to	uts s	n bin	ary i	nput	
%R0112	Address input sta	– cass s of firs ates. Th	sette st req ne ca	giste	er of	the /ill re	cond	entra	ato sed	r, fror	n wh	nich sters	the	cass	ette	will om t	read the
	one. Th Holding				can	supp	ort C	)x03	COI	nmar	nd of	Mod	abus	RTI	J pro	otoco	ol ("Rea

Register s								Desc	ript	ion							
	Registe duplicat		_								for v	vhich	n wil	l be	(opt	iona	lly) send
%R0113	Bite	15 (MSB)	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0 (LSB)
	Descr iptio n	Х	X	X	X	X	X	X	X	MSB		Cas	set	te a	addr	ess	LSB
%R0114 ÷ %R0116	Registe	ers resei	ved	for f	urthe	er ap	plic	ation	s								
%R0117 ÷ %R0130	combinations signalized given be in the gilluminations.	ation wation cylite in the interior cyline in	vith (ycle.e log	gree Sig ical hase give	n). naliz mas e. Se n ph	Eacl zatio k "1' elect ase	n of n cy ' cau ion o pro	severses solutions in the second seco	en are sele ligh tha	masl provection of cole of the	ks revided of the or with	efers d in he re ith w resp	to Tabled co hich ondi	oth le 3. plor f the ng b	er p 1. V or th give	hase Vritin e giv n fie	low - in e of the g of the ven input ld will be e lighting
%R0131 ÷ %R0144	combinations signalized given be in the gilluminations.	mask (%R0173 ÷ %R0186) or flashing (%R0159 ÷ %R0172) will be set.  Seven 32-bit masks defining color of field illumination as <b>green</b> (or yellow - in combination with red). Each of seven masks refers to other phase of the signalization cycle. Signalization cycles are provided in Table 3.1. Writing of the given bite in the logical mask "1" causes selection of the red color for the given input in the given cycle phase. Selection of the light color with which the given field will be illuminated on the given phase provided that the corresponding bite in the lighting mask (%R0173 ÷ %R0186) or flashing (%R0159 ÷ %R0172) will be set															
%R0145 ÷ %R0158	mask (%R0173 ÷ %R0186) or flashing (%R0159 ÷ %R0172) will be set.  Registers reserved for further applications																
%R0159 ÷ %R0172	masks in Table	refers to 3.1). V given fie	o oth Vritin Id w	er p ig of ith tl	hase the ne <b>fl</b>	of give <b>ash</b>	the s	signa ite in	lizat the	ion o logic	ycle al m	(mo ask	re ir "1" \	nforn will d	natio caus	n is e illu	of seven provided mination masks in
%R0173 ÷ %R0186	continue cycle (r logical i The ligi continue	ous ligh more in mask "1 ht color ous ligh when t	nt. E form " wil ' is ' t ma he s	ach atior II ca defir asks ame	of some some of some o	ever prov illum by t pri s is s	n m vided inat he i ority set in	asks d in ion o mask v ove n two	refe Table f the s in r the ma	ers to e 3.1 e give regi e flas isks i	o oth ). Wen fied isters hing	ner p riting eld w s (%) light	hase g of vith t R011 t ma	e of the he c .7 ÷ sks.	the give conti %R This	sign n bi nuo 0144 s me	with the nalization te in the us light.  4). The ans, that he given
%R0187 ÷ %R0200	or slow	ly (1Hz) icy 2Hz	. Wr	iting	of t	he g	iver	bite	with	the	logi	cal "	1" w	ill ca	ause	flasi	kly (2Hz) ning with (%R0159

Register s	Description
%R0201 ÷ %R0202	32-bit mask defining, which alarms (from which inputs) will cause turning-on of the <b>RELAY 1</b> .
%R0203 ÷ %R0204	32-bit mask defining, which alarms (from which inputs) will cause turning-on of the <b>RELAY 2</b> .
%R0205 ÷ %R0206	32-bit mask defining, which alarms (from which inputs) will cause turning-on of the <b>RELAY 3</b> .
%R0207 ÷ %R0214	Registers reserved for further applications
%R0215 ÷ %R0230	Registers provided for saving description of the device prepared by the user.
%R0231 ÷ %R0232	Actual red color. Logical "1" means selection of the red color.
%R0233 ÷ %R0234	Actual green color. Logical "1" means selection of the green color.
%R0235 ÷ %R0236	Registers reserved for further applications
%R0237 ÷ %R0238	Fields actually set in the continuous light operation.
%R0239 ÷ %R0240	Fields actually set in the flashing light operation.
%R0241 ÷ %R0242	Flashing light frequency
%R0243 ÷ %R0244	Actual input state
%R0245	First register used for identification of the device. Recorded with constant value 0x1234
%R0246	Second register used for identification of the device. Recorded with constant value 0xABCD
%R0247	Third register used for identification of the device. Recorded with constant value 0x9876

Register s	Do	escription										
%R0248	Fourth register used for identification 0xFEDC	of the device. Recorded with constant value										
	Register defining ability of the CPU mo the supported inputs.	odule to support binary inputs and number of										
	Bite   15	9 8 7 6 5 4 3 2 1 0 (LSB)										
	Descr iptio B R U S X X	X X MSB LSB										
%R0249	external concentrator or operation as formula in the program supports the binary inposed in the program supports the binary inposed in the program supports the binary inposed in the program of the prog	The timer should be set.  ected, please contact your supplier  node mode										
%R0250	Processor program version. 100 refers	s to version 1.00, 123 – version 1.23, etc.										
%R0251	Input state writing. Writing of the reginenances according to the cassette com SW – fields 1-8 are triggered LSW – fields 9-16 are triggered	ster will cause triggering of the corresponding nfiguration.										
%R0252	Input state writing. Writing of the register will cause triggering of the corresponding channels according to the cassette configuration.  MSW – fields 17-24 are triggered  LSW – fields 25-32 are triggered											
%R0253	Changing cassette operating mode: 0 : standard mode 1 : signalization forcing mode											

# 6.5.3. Programming example

We assume the following program for the signaling cassette:

Table 6.5 sample program for the cassette

Inputs	Function
1	Engine inputs, start-up delay time 5 s
2 ÷ 6	Sensor inputs connected with the engine
7 ÷ 25	<ul> <li>User function (with distinguishing the first alarm):</li> <li>Normal operation (1): field is illuminated with continuous green light,</li> <li>Appearance of the first alarm (2): field is illuminated with the quickly flashing red light,</li> <li>Appearance of the consecutive alarms (3): field is illuminated with the slowly flashing red light,</li> <li>Reception of the alarm (4): field is illuminated with continuous red light,</li> <li>Disappearance of the first alarm (5): field is illuminated with the quickly flashing yellow light,</li> <li>Disappearance of the other alarms before reception (6): field is illuminated with the slowly flashing yellow light,</li> <li>Disappearance after reception (7): field is illuminated with continuous yellow light</li> </ul>

## The following registers should be registered:

Table 6.6 Realization of the sample program

Register(s)	Value	Phase	Remarks
%R0083-84	0x0000FFC0	*	Assignment of the inputs 7 - 25 to the input group with distinguishing the first signal
%R0085-86	0x0000001	*	Input 1 as the engine input in group 1
%R0087-88	0x00000000	*	
%R0089-90	0x0000000	*	Other engine groups disabled
%R0091-92	0x0000000	*	
%R0093-94	0x0000003E	*	Inputs 2 - 6 as the inputs connected with engine input 1
%R0095-96	0x0000000	*	
%R0097-98	0x0000000	*	Other engine groups disabled
%R0099-100	0x0000000	*	
%R0103	0x1388	*	Delay time of the engine 1 start-up equal to 5 s (5000 ms)
%R0104	0x0000	*	No delay for engine 2 start-up
%R0105	0x0000	*	No delay for engine 3 start-up
%R0106	0x0000	*	No delay for engine 4 start-up
%R0117-118	0x0000000	1	Red color in phase 1
%R0131-132	0x0000FFC0	1	Green color in phase 1

Register(s)	Value	Phase	Remarks
%R0159-160	0x0000000	1	Flashing light in phase 1
%R0173-174	0x0000FFC0	1	Continuous light in phase 1
%R0187-188	0x0000000	1	Rate of change for the flashing light in phase 1
%R0119-120	0x0000FFC0	2	Red color in phase 2
%R0133-134	0x0000000	2	Green color in phase 2
%R0161-162	0x0000FFC0	2	Flashing light in phase 2
%R0175-176	0x0000000	2	Continuous light in phase 2
%R0189-190	0x0000FFC0	2	Rate of change for the flashing light in phase 2
%R0121-122	0x0000FFC0	3	Red color in phase 3
%R0135-136	0x0000000	3	Green color in phase 3
%R0163-164	0x0000FFC0	3	Flashing light in phase 3
%R0177-178	0x0000000	3	Continuous light in phase 3
%R0191-192	0x0000000	3	Rate of change for the flashing light in phase 3
%R0123-124	0x0000FFC0	4	Red color in phase 4
%R0137-138	0x0000000	4	Green color in phase 4
%R0165-166	0x0000000	4	Flashing light in phase 4
%R0179-180	0x0000FFC0	4	Continuous light in phase 4
%R0193-194	0x0000000	4	Rate of change for the flashing light in phase 4
%R0125-126	0x0000FFC0	5	Red color in phase 5
%R0139-140	0x0000FFC0	5	Green color in phase 5
%R0167-168	0x0000FFC0	5	Flashing light in phase 5
%R0181-182	0x0000000	5	Continuous light in phase 5
%R0195-196	0x0000FFC0	5	Rate of change for the flashing light in phase 5
%R0127-128	0x0000FFC0	6	Red color in phase 6
%R0141-142	0x0000FFC0	6	Green color in phase 6
%R0169-170	0x0000FFC0	6	Flashing light in phase 6
%R0183-184	0x0000000	6	Continuous light in phase 6
%R0197-198	0x0000000	6	Rate of change for the flashing light in phase 6
%R0129-130	0x0000FFC0	7	Red color in phase 7
%R0143-144	0x0000FFC0	7	Green color in phase 7
%R0171-172	0x0000000	7	Flashing light in phase 7
%R0185-186	0x0000FFC0	7	Continuous light in phase 7
%R0199-200	0x0000000	7	Rate of change for the flashing light in phase 7

N/A

## 6.5.4. Setting the time for the internal timer – service mode

Settings for RTC timer are possible in the service mode using the specially defined function represented below.

1			.,		_	_			000100	00000
	Address	Function	Year	Month	Day	Time	Minute	Second	CRC-LSB	CRC-MSB
	0x01	0x6A	X	X	X	X	X	X	X	X

Date and time is represented in BCD format. In case of year, 2 last digits should be set, e.g. for 2008 setting is 08. sample date 2008-10-25 and time 14:15:00 should be entered in the form:

Address	Function	Year	Month	Day	Time	Minute	Second	CRC-LSB	CRC-MSB
0x01	0x6A	0x08	0x10	0x25	0x14	0x15	0x00	X	X

RTC timer is supported by the capacitor with very high capacity. To avoid any corrupted data, do not disconnect the power supply from the device for the period longer than 6 weeks. All timer errors are signalized in the register %R0249 (see registers description in Table 6.4.)

## 6.5.5. Setting the time for the internal timer - broadcast

Starting from software version 2.06, it is possible to broadcast the RTC time. Broadcasts are made at addres 0x00.

Address	Function	Year	Month	Day	Time	Minute	Milisecond MSB	Milisecond LSB	CRC-LSB	CRC-MSB
0x01	0x66	X	X	X	X	X	X	X	X	X

The two bytes described as "Milliseconds" contain information about the current second. For example, if you want to send information about the time of 2s, 555ms, you should enter the value of 2555 in the mentioned two bytes: 0x09 (MSB) and 0xFB (LSB) respectively.

According to the modbus protocol, the device does not respond to broadcast frames.

# 6.5.6. Writing and reading of the inputs channel names

Writing and reading of the input channels names is possible in the device software in version **2.03** and later. Writing the the name is possible only in the service mode, read-out - in any operation mode.

The name can be entered using specially defined command presented below:

Address	Function	Channel No.	Z0	Z1	 Z62	Z63	CRC-LSB	CRC-MSB
0x01	0x69	0÷31	X	X	 X	X	X	X

Command frame contains address of the target device (always 0x01 in the service mode), function number 0x69, channel number, 64 characters (Z0, Z1, ..., Z62, Z63) corresponding to the channel description and control sum CRC. The channels are numbered from "0", therefore first channel (first input) corresponds to "0", second channel to "1", etc. Complete fame contains 69 bytes, and it should such length always, even when the description contains less than 64 characters. In such case, the description should be completed with null characters (NULL - 0x00) or for example with blank characters (0x20) to provide the proper length of the frame.

The response of the device after sending the proper frame includes 4 bytes as represented below:

Address	Function	CRC-LSB	CRC-MSB
Addicas	i dilettori	OI (O-LOD	OI TO-IVIOD

0x01	0x69	X	X
OVOI	0202	Λ.	Λ.

Response of the device in case of registering attempt using the channel outside of the range 0÷31 is represented in the following way:

Address	Function with error	Error code	CRC-LSB	CRC-MSB
0x01	0xE9	0x02	X	X

Response of the device, when the command was send in the normal operation mode:

Address	Function with error	CRC-LSB	CRC-MSB	
X	0xE9	X	X	

Read-out of the channel name is possible in both operation modes and is performed by the special command:

Address	Function	Channel number	CRC-LSB	CRC-MSB	
X	0x68	0÷31	X	X	

The frame contains device address, function number (0x68), channel number and control sum CRC. The channels are numbered from "0", therefore first channel (first input) corresponds to "0", second channel to "1", etc.

Response of the device for the properly entered query:

Address	Function	Channel No.	Z0	Z1		Z62	Z63	CRC-LSB	CRC-MSB
X	0x68	0÷31	X	X	• • •	X	X	X	X

Response frame includes device address, function number, channel number, which name id readout, 64 characters (Z0, Z1, ..., Z62, Z63) assigned to the given channel and control sum CRC. Response of the device in case of read-out attempt using the channel outside of the range  $0 \div 31$  is represented in the following way:

Address	Function with error	Error code	CRC-LSB	CRC-MSB
X	0xE8	0x02	X	X

# 6.5.7. Forcing service mode activation

Software forcing (via RS transmission) service mode activation is possible in the device software version 2.06 and later. Receiving the frame below by the device working in normal mode results in forcing the service mode.

Address	Function	Command	CRC-LSB	CRC-MSB
X	0x65	0x01	X	X

In response to the correct frame, the device returns the same sequence of bytes.

Sending the above frame to the device working in the service mode will couse the restart of the device, load new settings (if sent) and start normal operation mode.

## 6.5.8. Address request

The Address request is supported in the device software version 2.06 and later. The request is sent as a broadcast:

Address	Function	CRC-LSB	CRC-MSB	
0x00	0x67	X	X	

In response the device returns a frame with its own address:

Address	Function	CRC-LSB	CRC-MSB	
X	0x67	X	X	

The function should be used with care considering that there is no collision detection and avoidance mechanism in the Modbus based on RS485 network. The address request should be used for service purposes.

# 7. Usage

Usage of Modbus RTU protocol is limited only to 2 functions: - "Read Holding Registers" (0x03) and "Write Multiple Registers" (0x10). There are available additionally defined functions for writing the RTC timer (see description in chapter 6.5.4), functions for writing and reading the channels names (available from firmware version 2.03, described in chapter 6.5.5) and also function used for read-out of the registered events.

The query send to the signaling cassette from the master device to receive the registered event is represented below:

Address	Function	MSB event	LSB event	CRC-LSB	CRC-MSB
X	0x6C	X	X	X	X

2 event bytes define, which event must be send. Entering 0 will cause that most actual event will be send, entering 999 will cause that the oldest event, last in the buffer, will be send.

The device responding on the guery sends the frame in the following form:

Byte number	Description
0	Slave device address
1	Function (0x6C)



Byte number	Description		
2	Year (last two digits in the binary code)		
3	Month (in the binary code)		
4	Day (in the binary code)		
5	Hour (in the binary code)		
6	Minute (in the binary code)		
7	Second (in the binary code)		
8	Millisecond (in the binary code - oldest byte)		
9	Millisecond (in the binary code - youngest byte)		
10	Mask of alarm appearance (oldest byte)		
11	Mask of alarm appearance		
12	Mask of alarm appearance		
13	Mask of alarm appearance (youngest byte)		
14	Mask of alarm signal disappearance (oldest byte)		
15	Mask of alarm signal disappearance		
16	Mask of alarm signal disappearance		
17	Mask of alarm signal disappearance (youngest byte)		
18	Additional informations		
19	Reserved		
20	Record CRC (day and time of event) – LSB		
21	Record CRC (day and time of event) – MSB		
22	Transmission frame RCR– LSB		
23	Transmission frame RCR– MSB		

Masks of alarm signal appearance or disappearance are connected with the binary inputs according to the Table 7.1.

Table 7.1 Events mask

Byte	Bits and corresponding inputs								
MCD	Bits	7	6	5	4	3	2	1	0
MSB	Inputs	32	31	30	29	28	27	26	25
	Bits	7	6	5	4	3	2	1	0
	Inputs	24	23	22	21	20	19	18	17
	Bits	7	6	5	4	3	2	1	0
	Inputs	16	15	14	13	12	11	10	9
LCD	Bits	7	6	5	4	3	2	1	0
LSB	Inputs	8	7	6	5	4	3	2	1

Logical "1" registered in the given byte means appearance of the alarm signal (mask of alarm appearance) or disappearance (mask of alarm signal disappearance).

Table 7.2 Additional informations

Bits	7	6	5	4	3	2	1	0
Events	RTC	X	SERVICE	OFF	ON	KAA	KAO	X

Field for additional informations (byte No. 18 in the frame) is presented in Table 7.2.

This field contains information about pressing KAA or KAO buttons, turning-on (ON) and turning-off (OFF) the device, enabling service mode (SERVICE) and eventual timer errors (RTC).

In case, when the cassette is operating in signalization forcing mode, writing data to register %R0251 will cause triggering of the corresponding channel of the device.

# 8. Storage

Transport packaging should have same degree of resistance to vibrations and shocks, as defined in PN-EN 60255-21-1:1999 and PN-EN 60255-21-2:2000 norms for class 1 severity.

The device delivered by the manufacturer should be carefully unpacked without using excessive force and improper tools. After unpacking, the visual inspection should be performed to check any possible external damages.

The device should be stored in dry and clean place, with temperature from -25 °C to +70 °C.

Relative humidity should be in the range that will not cause condensation or frosting phenomenon.

Before applying power supply, the device should be installed in the operation place ca. one hour earlier, to compensate temperatures and avoid humidity and condensation impacts.

During very long storage periods it is recommended to power the device with auxiliary voltage for two days in every year, to regenerate electrolytic condensers.

#### 9. Utilization

If, as a result of damage or decommissioning, disassembly of the device is needed (and eventually

utilized), all power supplies and other active connections should be disconnected.

Disassembled device should be treated as the electronic scrap material, that should be handled according to the regulations regarding scrap materials management.

## 10. Warranty and service

KARED warrants the delivered device for the period of 12 months from the date of sale (unless the agreement stipulates otherwise).

In case, when the device will be started by the KARED personnel, the warranty period can be prolonged.

Manufacturer offers the technical support during start-up of the device and other warranty and afterwarranty services, as defined in the corresponding agreement fir such service.

In case, when the instructions provided in this document will not be observed, the warranty will be void.

## 11. Ordering method

The purchase order should contain informations regarding whether the device should be equipped with own binary inputs and information about value of the rating voltage.

Input rating voltage	Code denomination
24 V DC	KSR-32-M-XXX- <b>024</b>
48 V DC	KSR-32-M-XXX- <b>048</b>
110 V DC	KSR-32-M-XXX- <b>110</b>
220 V DC	KSR-32-M-XXX- <b>220</b>
No binary inputs	KSR-32-M-XXX- <b>000</b>
Others	To be approved by the manufacturer

Power supply voltage	Code denomination
24 V DC	KSR-32-M- <b>024</b> -XXX
110 V DC	KSR-32-M- <b>110</b> -XXX
220 V DC / 230 V AC	KSR-32-M- <b>220</b> -XXX

All orders should submitted directly to the manufacturer to the following address:

PUP KARED Sp. z o.o. ul. Kwiatowa 3/1 Kowale post office: 80-180 Gdańsk Tel. (+48-58) 32 282 31 fax (+48-58) 32 282 33 e-mail: kared@kared.com.pl

e-mail: kared@kared.com.pl/ www: http://www.kared.com.pl/